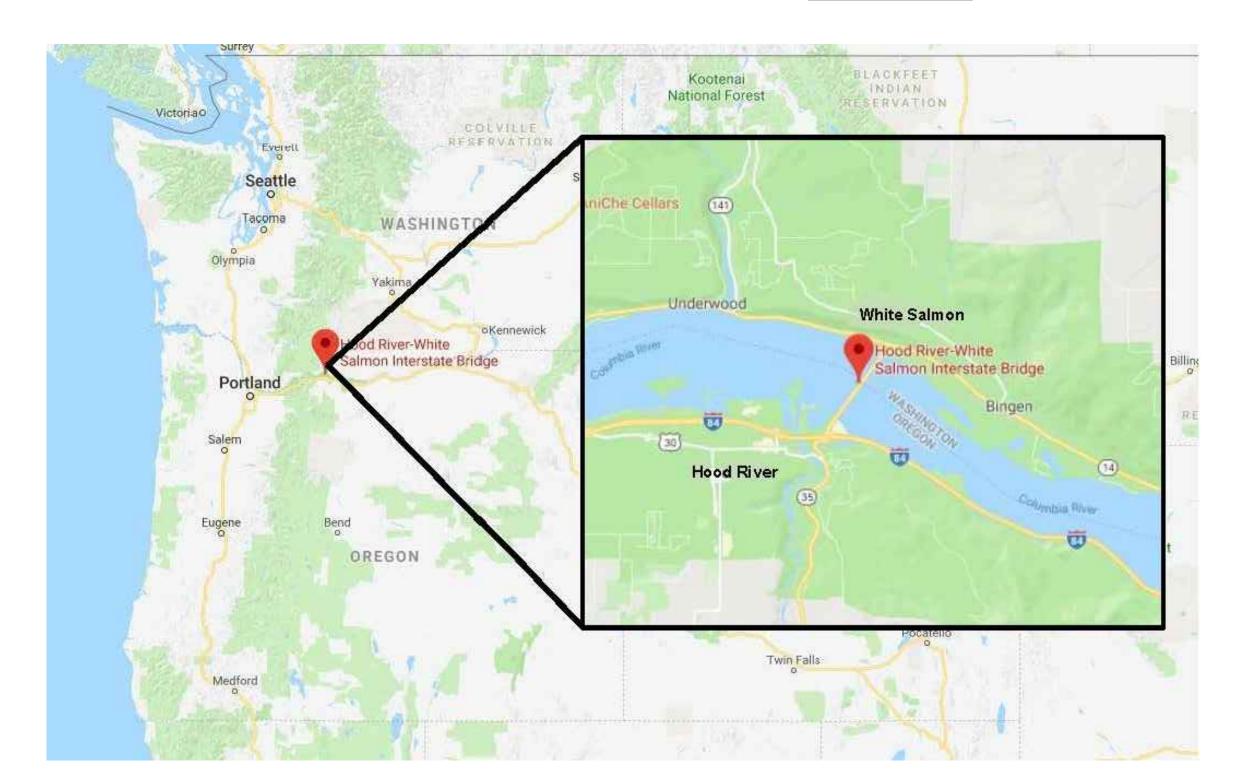


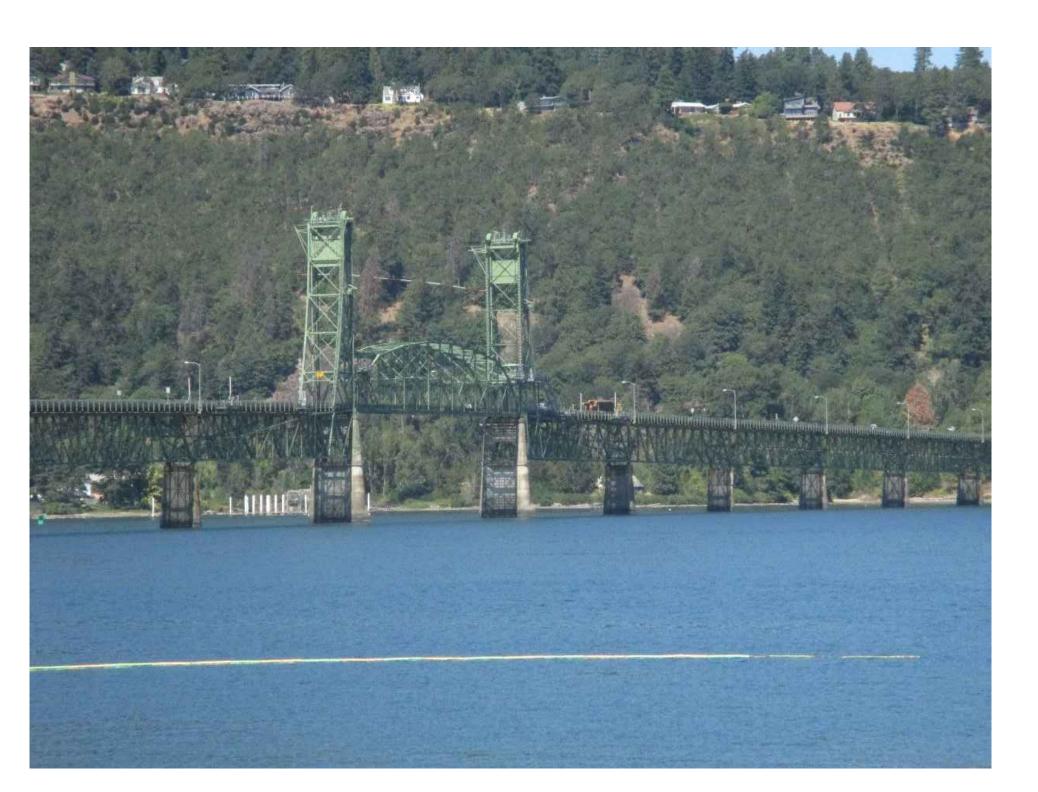
WORK IDENTIFICATION SCHEDULE		
MARK NO.	DESCRIPTION	REFERENCE DRAWINGS
MK1	JACK AND SUPPORT THE COUNTERWEIGHTS	G-1, S-1 TO S-4
MK2	REMOVE AND REPLACE THE COUNTERWEIGHT ROPES	M-1 TO M-2
MK3	EQUALIZE COUNTERWEIGHT ROPE TENSIONS	G-1

GENERAL NOTES:

- 1. ALL WORK SHALL BE DONE IN ACCORDANCE WITH THE AASHTO LRFD MOVABLE HIGHWAY BRIDGE DESIGN SPECIFICATIONS WITH THE LATEST INTERIM REVISIONS, THE AASHTO STANDARD SPECIFICATIONS FOR WIRE ROPES AND SOCKETS FOR MOVABLE BRIDGES (M277-06), AND THE AASHTO STANDARD SPECIFICATIONS FOR MOVABLE HIGHWAY BRIDGES WHERE INDICATED.
- 2. SEE SPECIAL PROVISIONS FOR ADDITIONAL DETAILS, INFORMATION, AND REQUIREMENTS RELATED TO THE WORK INDICATED ON THESE CONTRACT PLANS.
- 3. ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE.
- 4. ALL DIMENSIONS SHOWN ON DRAWINGS M-1 AND M-2 SHALL BE COORDINATED WITH ALL OTHER CONTRACT PLANS TO ENSURE PROPER FIT UP AND FUNCTION.
- 5. ALL EXISTING MATERIAL IDENTIFIED FOR REPLACEMENT IN THESE PLANS SHALL BE REMOVED AND SHALL BECOME THE PROPERTY OF THE CONTRACTOR TO BE PROPERLY DISPOSED OF IN ACCORDANCE WITH ALL APPLICABLE LOCAL, STATE AND OR FEDERAL REGULATIONS.
- 6. THE DIMENSIONS SHOWN ON THESE DRAWINGS ARE NOMINAL UNLESS OTHERWISE NOTED. THE CONTRACTOR SHALL SHOW ALL DIMENSIONS WITH APPROPRIATE TOLERANCES TO OBTAIN REQUIRED FITS BETWEEN MATING PARTS ON THE SHOP DRAWINGS.
- 7. ALL HARDWARE INCIDENTAL TO EACH MARK NUMBER SHALL BE FURNISHED AND INSTALLED AS PART OF THE WORK.



LOCATIONAL MAP



PARTIAL ELEVATION
DEPICTING EXTENDED APPROACHES OVER RIVER

WJE ARCH

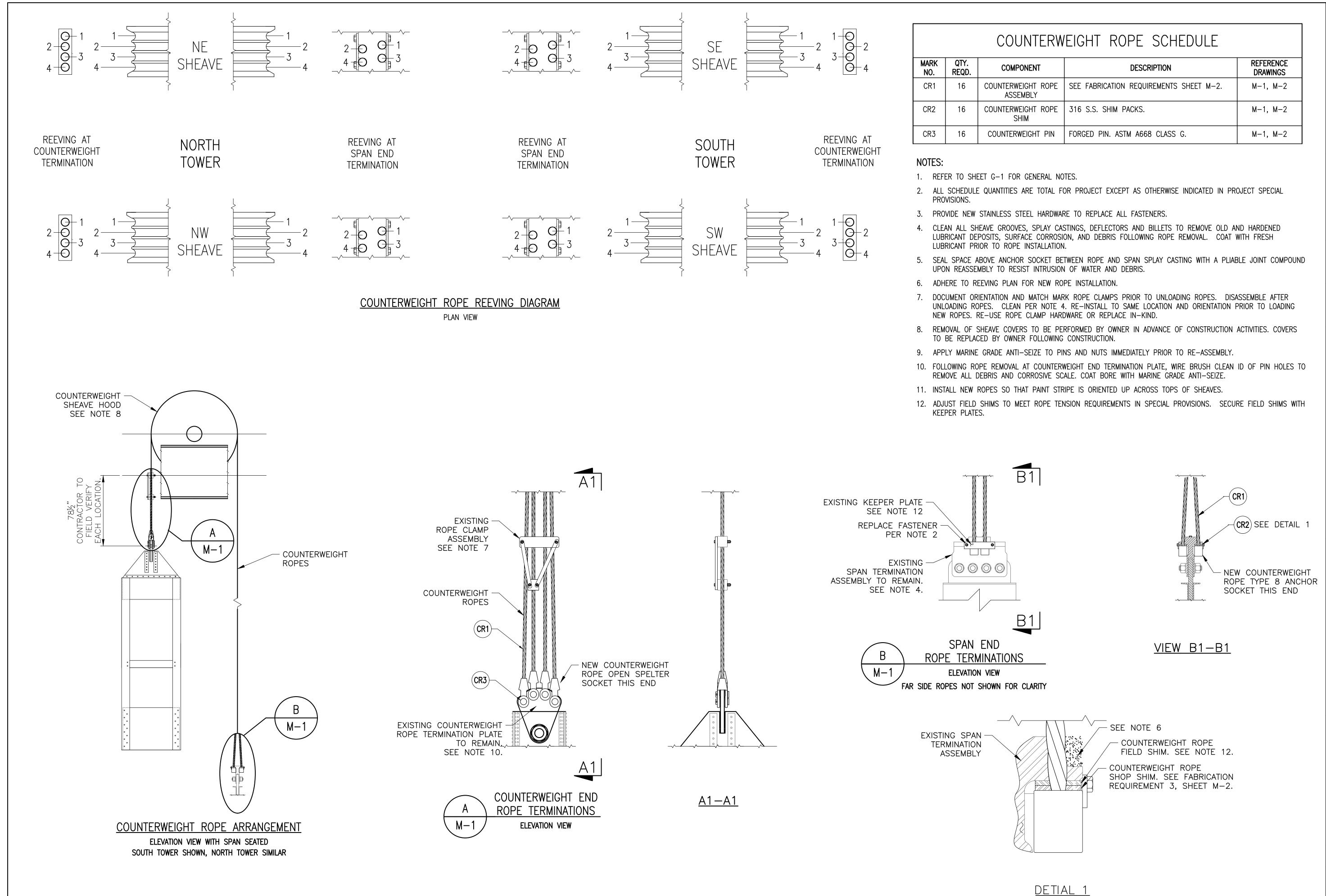
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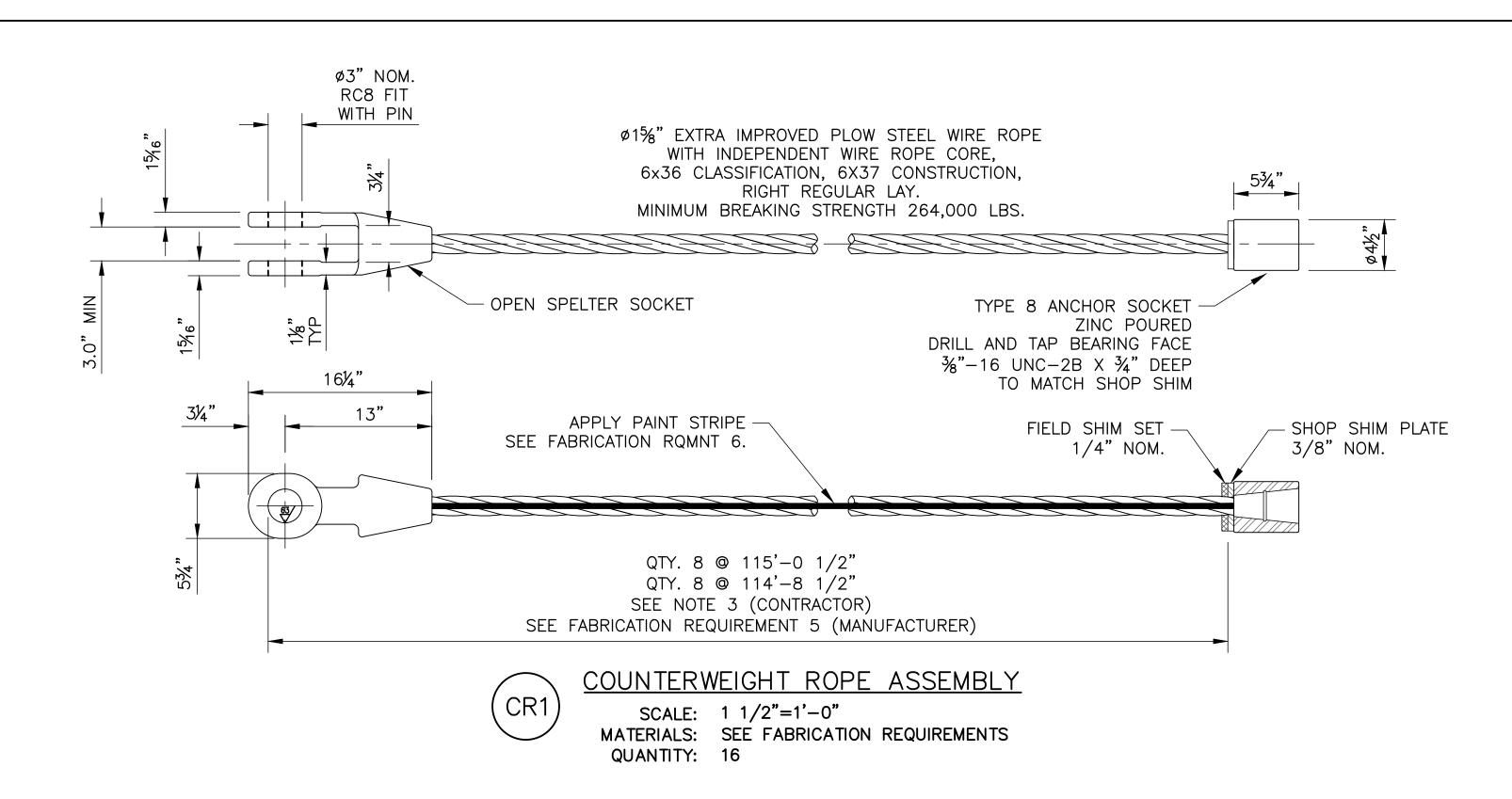
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COUNTERWEIGHT ROPE SCHEDULE, RRANGEMENT AND REEVING DIAGRAM

RIVER Port of **HOOD**

M1/M2

2 7

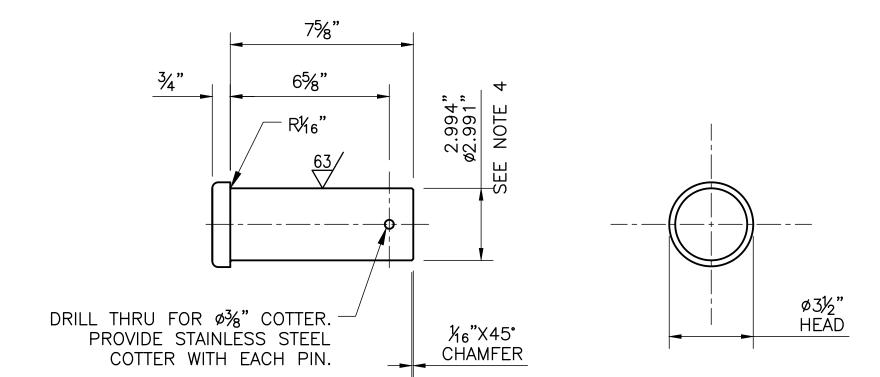


TO ACHIEVE SPECIFIED LENGTH FIELD ADJUSTMENT SHIM SET SPECIFIED ROPE TENSION EACH SET TO CONTAIN: 1/4", 1/8", 1/6, 1/6 HOLES FOR SHOP SHIMS 2 PLACES AS SHOWN. COUNTERSINK FOR 03/8" FLAT HEAD CAP SCREWS.

COUNTERWEIGHT ROPE SHIM (CR2

SCALE: 3"=1'-0" MATERIAL: ASTM A709 (SHOP SHIM) 316 STAINLESS STEEL (FIELD SHIM) QUANTITY: AS INDICATED

PROVIDE 125/ALL OVER U.O.N.



CR3

RECESS HEADS 1/6"

NOTES:

- 1. REFER TO SHEET G-1 FOR GENERAL NOTES.
- 2. REFER TO SHEET M-1 FOR ROPE ASSEMBLY AND SCHEDULE FOR MATERIALS AND QUANTITIES.
- 3. CONTRACTOR SHALL FIELD VERIFY EXISTING ROPE LENGTHS AND SUBMIT TO OWNER FOR REVIEW PRIOR TO FABRICATION.
- 4. ROPE PIN DIAMETER TOLERANCE IS CONSTRAINED BY EXISTING CONNECTION PLATE DETAIL.

FABRICATION REQUIREMENTS

- 1. ALL ROPES SHALL COMPLY WITH AASHTO M277-06 EXCEPT AS MODIFIED HEREIN. ANY DISCREPANCIES BETWEEN THE SPECIFICATION AND DRAWING REQUIREMENTS SHALL BE BROUGHT TO THE OWNER'S ATTENTION FOR CLARIFICATION PRIOR TO MANUFACTURE.
- 2. ALL UNITS IN FEET AND INCHES.
- 3. ROPE ULTIMATE STRENGTH SHALL BE DEMONSTRATED THROUGH BREAK TESTS. A MINIMUM OF TWO TEST PIECES SHALL BE PROVIDED FROM EACH MANUFACTURED LENGTH OF ROPE; ONE TEST PIECE SHALL BE TAKEN FROM EACH END OF THE MANUFACTURED ROPE LENGTH. EACH TEST PIECE SHALL HAVE A LENGTH NOT LESS THAN 88 INCHES BETWEEN SOCKETS. SOCKETS SHALL BE SELECTED RANDOMLY FROM THE JOB LOT AND ATTACHED TO EACH TEST PIECE USING THE SAME PROCESS AS FOR THE PERMANENT ROPES. EACH TEST PIECE SHALL BE TESTED TO DESTRUCTION WITH THE MACHINE RUNNING AT ITS SLOWEST SPEED FOR THE FIRST SAMPLE. IF THE ROPE DOES NOT MEET THE MINIMUM SPECIFIED STRENGTH, THE ENTIRE MANUFACTURED LENGTH SHALL BE REJECTED. PRIOR TO THE BREAK TEST, A SUITABLE MARK SHALL BE PLACED AROUND THE ROPE NEAR THE BASE OF EACH SOCKET, SO THAT ANY RELATIVE MOVEMENT CAN BE DETECTED. SOCKET REQUIREMENTS ARE PROVIDED BELOW.
- 4. ALL WIRE ROPES TO BE PRESTRETCHED AT 40% OF MINIMUM ULTIMATE STRENGTH (MUS) FOR THREE FIVE MINUTE CYCLES. ROPE TO BE RELAXED TO 5% OF MUS BETWEEN CYCLES.
 - 40% PRESTRETCH LOAD = 105,600 LBS -5% HOLDING LOAD = 13,200 LBS

- 5. THE FABRICATED LENGTH AFTER PRESTRETCHING SHALL BE DETERMINED FROM BEARNG FACE OF OPEN SOCKET PIN BORE TO BEARING FACE OF ANCHOR SOCKET. THE ROPE LENGTH SHALL BE MEASURED UNDER A LOAD OF 31,000 LBS WITH THE ROPE TWISTED TO THE CORRECT LAY AND SUPPORTED THROUGHOUT ITS LENGTH AT POINTS NOT MORE THAN 25 FEET APART. THE NOMINAL VARIATION IN LENGTH SHALL BE NOT MORE THAN 1/4" IN 100 FEET. THIS VARIATION SHALL BE CORRECTED IN THE SHOP BY PERMANENTLY FASTENING THE APPROPRIATE THICKNESS STEEL SHIM TO THE BEARING FACE OF THE ANCHOR SOCKET SO THAT THE LENGTH CORRESPONDS TO THE REQUIRED LENGTH WITHIN 1/32". NO SHIM SHALL BE LESS THAN 3/8" THICK. WATERPROOF TAGS SHALL BE FIRMLY ATTACHED TO EACH ROPE ASSEMBLY INDICATING THE FINAL ROPE LENGTH.
- 6. EACH WIRE ROPE SHALL HAVE A STRIPE PAINTED ON ONE SIDE ALONG ITS ENTIRE LENGTH AT THE TIME THE MEASUREMENT OF LENGTH IS MADE TO ASSURE THE CORRECT ALIGNMENT OF THE ROPE AT FIELD INSTALLATION. THE STRIPE SHALL BE IN-LINE WITH THE HEAD OF PIN FOR THE OPEN SOCKET . THE STRIPE MAY BE WHITE OR YELLOW AND SHALL HAVE A MINIMUM WIDTH OF 1/2".
- 7. THE ROPES SHALL BE RIGHT REGULAR LAY AND SHALL HAVE A MAXIMUM LENGTH OF LAY OF 12-3/16"
- 8. THE ROPES SHALL UTILIZE BRIGHT (UNCOATED) WIRE. THE WIRES SHALL BE THOROUGHLY COATED WITH LUBRICANT DURING MANUFACTURE PER AASHTO REQUIREMENTS.

- 9. SOCKETS AND SOCKET DIMENSIONS SHALL CONFORM TO REQUIREMENTS OF FEDERAL SPECIFICATION RR-S-550F UNLESS OTHERWISE NOTED.
- 10. ALL SOCKETS SHALL BE HOT-DIP GALVANIZED PER ASTM A153 AFTER FABRICATION.
- 11. SOCKETS SHALL BE ATTACHED TO ROPES USING ZINC OF A QUALITY NOT LESS THAN THAT DEFINED IN THE CURRENT SPECIFICATION ASTM B6 HIGH
- 12. MAXIMUM SOCKET SLIP OR SEATING OF THE ZINC CONE WHEN TENSIONED TO 211,200 LBS (80% OF SPECIFIED ULTIMATE STRENGTH) SHALL BE NOT GREATER THAN 1/6 THE NOMINAL DIAMETER OF THE ROPE.
- 13. ALL SOCKETS SHALL BE STRONGER THAN THEIR ROPES. IF A SOCKET SHOULD BREAK DURING THE TESTING REQUIRED UNDER THESE NOTES, TWO OTHER JOB SOCKETS SHALL BE SELECTED AT RANDOM AND ATTACHED TO ANOTHER PIECE OF ROPE, AND THE SEQUENCE SHALL BE REPEATED UNTIL SATISFACTORY RESULTS ARE OBTAINED. IF 10% OR MORE OF THE TESTED SOCKETS FAIL AT A LOAD LESS THAN THE SPECIFIED MINIMUM ULTIMATE STRENGTH OF THE ROPE, THE ENTIRE LOT OF SOCKETS SHALL BE REJECTED.
- 14. THE ROPES SHALL BE SHIPPED ON REELS WITH A DIAMETER EQUAL TO OR GREATER THAN 44".
- 15. THE OWNER RESERVES THE RIGHT TO PERFORM SHOP INSPECTION OF CRITICAL ASPECTS OF THE ROPE FABRICATION INCLUDING THE SOCKETING PROCESS, SOCKET SLIP MEASUREMENT, ULTIMATE STRENGTH TEST,

PRESTRETCHING AND ROPE LENGTH MEASUREMENT. THE SHOP SHALL PROVIDE SUFFICIENT ADVANCE NOTICE TO THE OWNER TO SCHEDULE THESE ACTIVITIES.

SCALE: 3"=1'-0"

QUANTITY: 16

MATERIAL: ASTM A668 CLASS G

PROVIDE 125/ALL OVER U.O.N.

COUNTERWEIGHT ROPE PIN

16. FIELD SHIM SETS SHALL BE PROVIDED FOR ADJUSTMENT OF ROPE TENSIONS FOLLOWING INSTALLATION IN FIELD AND INITIAL OPERATION. FIELD SHIM THICKNESS IS NOT INCLUDED IN THE SHOP MEASURED ROPE LENGTH. A NOMINAL THICKNESS OF 1/4" SHALL BE INSTALLED IN THE FIELD AT INITIAL ASSEMBLY.

3/4" MIN TO 1" MAX THICKNESS PROVIDE 1 FOR EACH ROPE INSTALL AS REQUIRED TO ACHIEVED

SHOP ADJUSTMENT SHIM

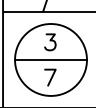
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COUNTERWEIGHT ROPE DETAILS

AIN COUNTERWEIGHT E ROPE REPLACEMENT OD RIVER LIFT BRIDGE ≥ ~ ŏ

> RIVER Port of **HOOD**





COUNTERWEIGHT SUPPORT FRAMING NOTES:

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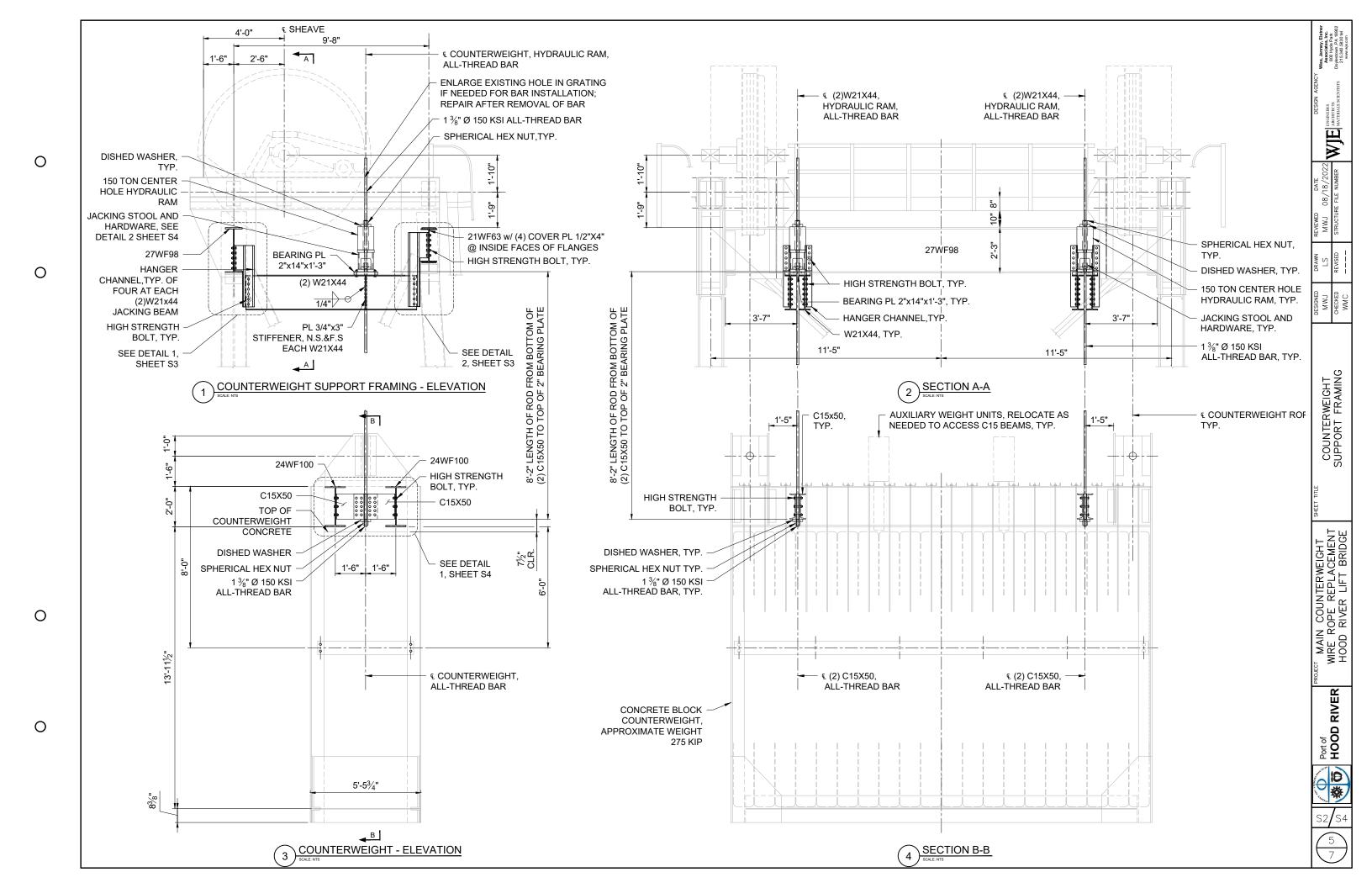
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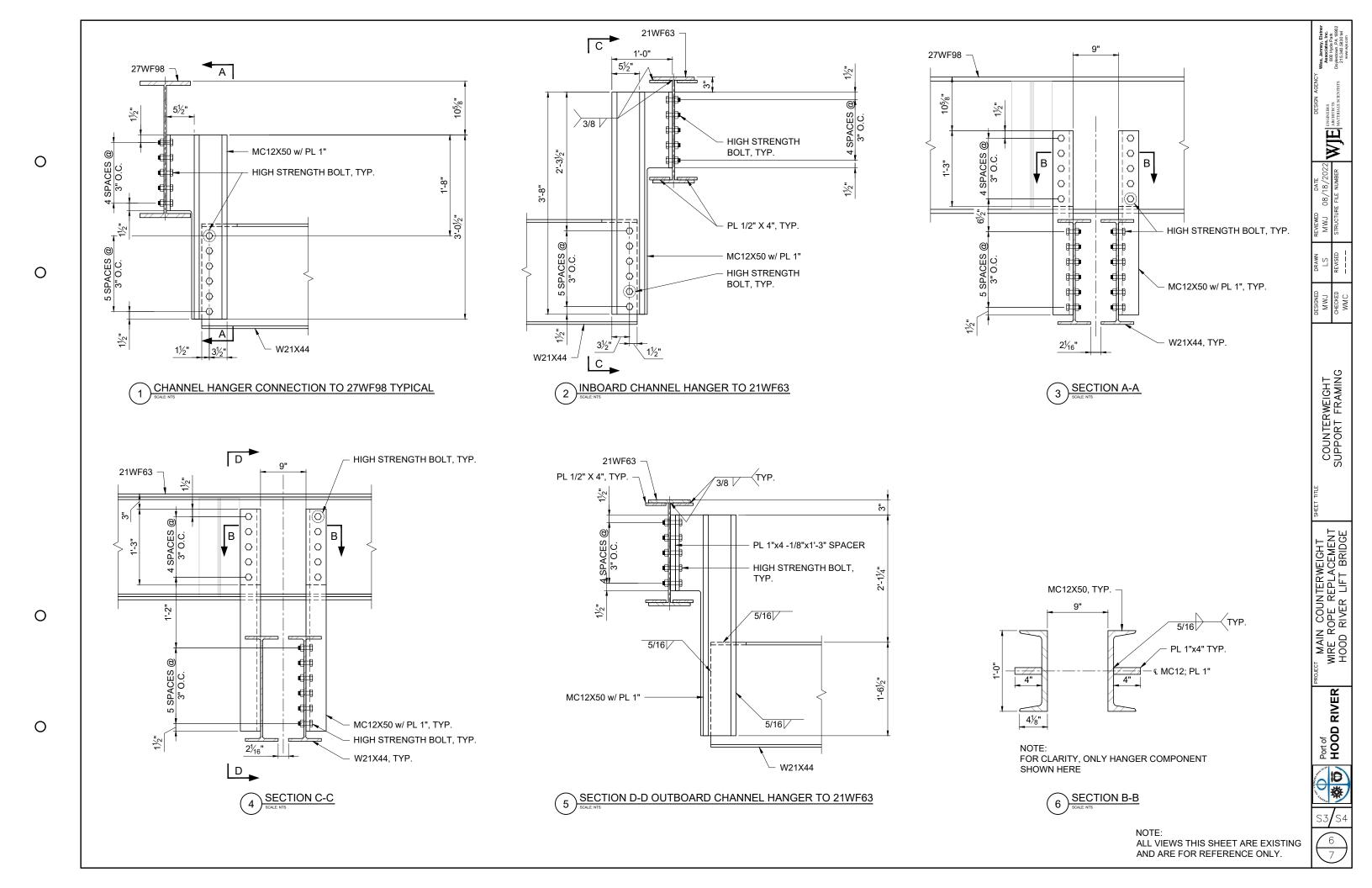
- WORKING DIMENSIONS SHOWN IN PLANS ARE THEORETICAL, BASED ON ORIGINAL PLAN DIMENSIONS OF THE EXISTING STRUCTURE. CONTRACTOR SHALL VERIFY ALL CRITICAL FIELD DIMENSIONS AND ADJUST ALL RELEVANT DETAILS ACCORDINGLY, SUBJECT TO REVIEW AND APPROVAL OF THE ENGINEER.
- 2. ALL STRUCTURAL STEEL TOWER AND COUNTERWEIGHT SUPPORT FRAMING SHOWN IN PLANS IS EXISTING
- 3. EXISTING HIGH STRENGTH BOLTS ARE 7/8" DIAMETER ASTM A325 BOLTS UNLESS NOTED OTHERWISE.
- CONTRACTOR SHALL PROVIDE HYDRAULIC RAMS, JACKING STOOLS, ALL-THREAD BARS, AND SPHERICAL NUT AND WASHER HARDWARE.
- 5. STEEL PLATE MATERIAL FOR JACKING STOOL SHALL CONFORM TO AASHTO M270 GRADE 36 (ASTM A709 GRADE 36). HSS FOR JACKING STOOL SHALL CONFORM TO ASTM A500 GRADE C. SUPPLEMENTARY MATERIAL ADDED AND DESIGNED BY CONTRACTOR FOR CONTRACTOR'S CONSTRUCTION PROCEDURES AND NOT DETAILED IN THE PLANS MAY BE SPECIFIED BY THE CONTRACTOR AND IS SUBJECT TO REVIEW AND APPROVAL OF THE ENGINEER.
- ALL WELDING SHALL BE PERFORMED IN ACCORDANCE WITH AWS D1.5. FILLET WELDS SHALL UTILIZE E70XX ELECTRODES.
- 7. 150 KSI ALL-THREAD BARS SHALL CONFORM TO ASTM A722. SPHERICAL NUTS AND DISHED WASHERS SHALL BE MATCHING HARDWARE PROVIDED BY THE ALL-THREAD BAR
- 8. CONTRACTOR SHALL PROVIDE A HYDRAULIC SYSTEM DIAGRAM FOR REVIEW AND APPROVAL OF ENGINEER. SYSTEM SHALL BE EQUIPPED WITH AN ACCURATE 0 10,000 PSI PRESSURE GAGE. HYDRAULIC RAMS SHALL BE CALIBRATED.
- 9. CONTRACTOR SHALL PROVIDE A JACKING PROCEDURE FOR REVIEW AND APPROVAL OF ENGINEER. PROCEDURE SHALL INCORPORATE A MEANS OF MONITORING COUNTERWEIGHT POSITION DURING JACKING AND ROPE REPLACEMENT OPERATIONS. EXPECTED JACKING LOAD AT LIFTOFF IS 139 KIPS AT EACH HYDRAULIC RAM. A JACKING LOAD OF 165 KIPS PER HYDRAULIC RAM SHALL NOT BE EXCEEDED.
- 10. CONTRACTOR SHALL PROVIDE HARDWOOD WEDGES BETWEEN COUNTERWEIGHT AND COUNTERWEIGHT GUIDES TO PREVENT HORIZONTAL MOVEMENT OF COUNTERWEIGHT AFTER JACKING
- 11. FIELD TOUCH-UP OF NEW AND EXISTING STEEL COATINGS DAMAGED DURING TEMPORARY WORKS AND PERMANENT COMPONENT INSTALLATION AND REMOVAL SHALL BE PERFORMED IN ACCORDANCE WITH OREGON STANDARD SPECIFICATIONS FOR CONSTRUCTION, SECTION 00594, MEETING THE COATING MANUFACTURER'S RECOMMENDATIONS. COATING MATERIALS SHALL CONSIST OF AN APPROVED 3 COAT SYSTEM USING AN ORGANIC ZINC PRIMER.

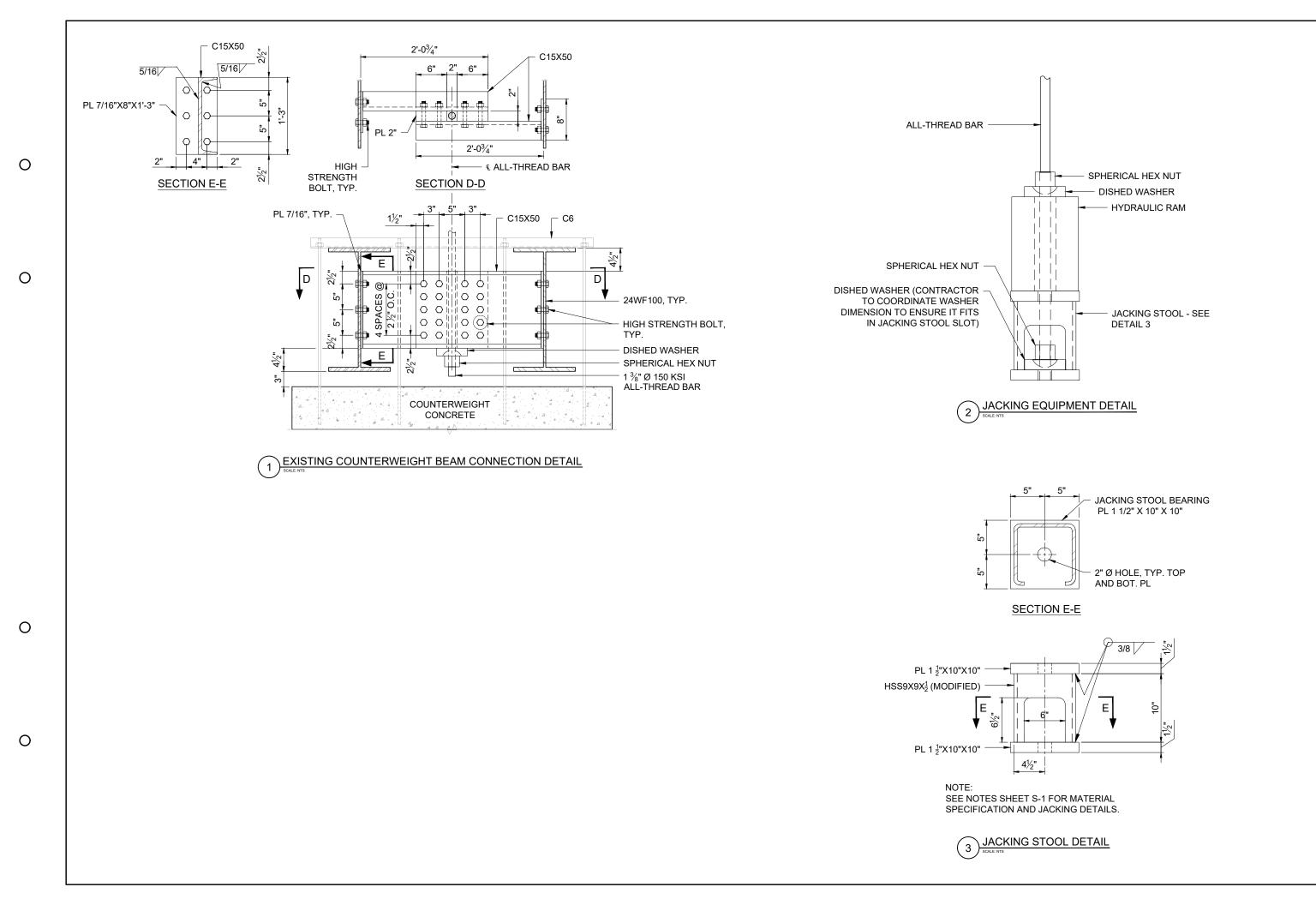
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COUNTERWEIGHT SUPPORT FRAMING

Port of HOOD RIVER